



<b>Example 1</b>				2556 t	2,44 h/t	31 pcs/h	2556 t	2,44 h/t	31 pcs/h	Assembled and stiched
Type of main profile	IPE 220	26 kg/m		916 t	6,81 h/t	11 pcs/h	1497 t	4,17 h/t	18 pcs/h	Assembled and welded out
Length of main profile	6 m	157 kg								
Number of ADD parts	12	16 kg	173 kg							
<b>Example 2</b>				3069 t	2,03 h/t	19 pcs/h	3069 t	2,03 h/t	19 pcs/h	Assembled and stiched
Type of main profile	HEA 200	42 kg/m		1698 t	3,67 h/t	10 pcs/h	2581 t	2,42 h/t	16 pcs/h	Assembled and welded out
Length of main profile	4 m	169 kg								
Number of ADD parts	6	13 kg	182 kg							
<b>Example 3</b>				8115 t	0,77 h/t	31 pcs/h	8115 t	0,77 h/t	31 pcs/h	Assembled and stiched
Type of main profile	HEB 240	83 kg/m		2909 t	2,14 h/t	11 pcs/h	4755 t	1,31 h/t	18 pcs/h	Assembled and welded out
Length of main profile	6 m	499 kg								
Number of ADD parts	12	50 kg	549 kg							
<b>Example 4</b>				8716 t	0,72 h/t	31 pcs/h	8716 t	0,72 h/t	31 pcs/h	Assembled and stiched
Type of main profile	IPE 450	78 kg/m		3125 t	2,00 h/t	11 pcs/h	5107 t	1,22 h/t	18 pcs/h	Assembled and welded out
Length of main profile	7 m	543 kg								
Number of ADD parts	12	47 kg	590 kg							
<b>Example 5</b>				15220 t	0,41 h/t	36 pcs/h	15220 t	0,41 h/t	36 pcs/h	Assembled and stiched
Type of main profile	HEA 400	125 kg/m		4764 t	1,31 h/t	11 pcs/h	7926 t	0,79 h/t	19 pcs/h	Assembled and welded out
Length of main profile	8 m	1000 kg								
Number of ADD parts	15	94 kg	1094 kg							
<b>Example 6</b>				40468 t	0,15 h/t	27 pcs/h	40468 t	0,15 h/t	27 pcs/h	Assembled and stiched
Type of main profile	HEM 360	250 kg/m		16251 t	0,38 h/t	11 pcs/h	26125 t	0,24 h/t	18 pcs/h	Assembled and welded out
Length of main profile	10 m	2500 kg								
Number of ADD parts	10	125 kg	2625 kg							
<b>Example 7</b>				29353 t	0,21 h/t	49 pcs/h	29353 t	0,21 h/t	49 pcs/h	Assembled and stiched
Type of main profile	HEA 800	224 kg/m		6862 t	0,91 h/t	11 pcs/h	11829 t	0,53 h/t	20 pcs/h	Assembled and welded out
Length of main profile	10 m	2240 kg								
Number of ADD parts	25	280 kg	2520 kg							
<b>Example 8</b>				47973 t	0,13 h/t	43 pcs/h	47973 t	0,13 h/t	43 pcs/h	Assembled and stiched
Type of main profile	HEB 900	291 kg/m		12711 t	0,49 h/t	11 pcs/h	21553 t	0,29 h/t	19 pcs/h	Assembled and welded out
Length of main profile	12 m	3492 kg								
Number of ADD parts	20	291 kg	3783 kg							
<b>Example 9</b>				67254 t	0,09 h/t	27 pcs/h	67254 t	0,09 h/t	27 pcs/h	Assembled and stiched
Type of main profile	HEM 1000	349 kg/m		27008 t	0,23 h/t	11 pcs/h	43417 t	0,14 h/t	18 pcs/h	Assembled and welded out
Length of main profile	12 m	4188 kg								
Number of ADD parts	10	175 kg	4363 kg							
<b>Example 10</b>				15566 t	0,40 h/t	27 pcs/h	15566 t	0,40 h/t	27 pcs/h	Assembled and stiched
Type of main profile	WTB750x250x20	96 kg/m		6251 t	1,00 h/t	11 pcs/h	10049 t	0,62 h/t	18 pcs/h	Assembled and welded out
Length of main profile	10 m	962 kg								
Number of ADD parts	10	48 kg	1010 kg							
<b>Example 11</b>				50842 t	0,12 h/t	31 pcs/h	50842 t	0,12 h/t	31 pcs/h	Assembled and stiched
Type of main profile	WTC1500x350x30	207 kg/m		18226 t	0,34 h/t	11 pcs/h	29789 t	0,21 h/t	18 pcs/h	Assembled and welded out
Length of main profile	16 m	3316 kg								
Number of ADD parts	12	124 kg	3440 kg							

<b>Example 1</b>								
Type of main profile	IPE 220	26 kg/m		1180 t	5,29 h/t	2006 t	3,11 h/t	Welded out
Length of main profile	6 m	157 kg						
Number of ADD parts	12	16 kg	173 kg					
<b>Example 2</b>								
Type of main profile	HEA 200	42 kg/m		2483 t	2,51 h/t	4221 t	1,48 h/t	Welded out
Length of main profile	4 m	169 kg						
Number of ADD parts	6	13 kg	182 kg					
<b>Example 3</b>								
Type of main profile	HEB 240	83 kg/m		3748 t	1,67 h/t	6371 t	0,98 h/t	Welded out
Length of main profile	6 m	499 kg						
Number of ADD parts	12	50 kg	549 kg					
<b>Example 4</b>								
Type of main profile	IPE 450	78 kg/m		4025 t	1,55 h/t	6843 t	0,91 h/t	Welded out
Length of main profile	7 m	543 kg						
Number of ADD parts	12	47 kg	590 kg					
<b>Example 5</b>								
Type of main profile	HEA 400	125 kg/m		5972 t	1,04 h/t	10152 t	0,61 h/t	Welded out
Length of main profile	8 m	1000 kg						
Number of ADD parts	15	94 kg	1094 kg					
<b>Example 6</b>								
Type of main profile	HEM 360	250 kg/m		21499 t	0,29 h/t	36548 t	0,17 h/t	Welded out
Length of main profile	10 m	2500 kg						
Number of ADD parts	10	125 kg	2625 kg					
<b>Example 7</b>								
Type of main profile	HEA 800	224 kg/m		8256 t	0,76 h/t	14034 t	0,44 h/t	Welded out
Length of main profile	10 m	2240 kg						
Number of ADD parts	25	280 kg	2520 kg					
<b>Example 8</b>								
Type of main profile	HEB 900	291 kg/m		15491 t	0,40 h/t	26335 t	0,24 h/t	Welded out
Length of main profile	12 m	3492 kg						
Number of ADD parts	20	291 kg	3783 kg					
<b>Example 9</b>								
Type of main profile	HEM 1000	349 kg/m		35729 t	0,17 h/t	60739 t	0,10 h/t	Welded out
Length of main profile	12 m	4188 kg						
Number of ADD parts	10	175 kg	4363 kg					
<b>Example 10</b>								
Type of main profile	WTB750x250x20	96 kg/m		8269 t	0,75 h/t	14058 t	0,44 h/t	Welded out
Length of main profile	10 m	962 kg						
Number of ADD parts	10	48 kg	1010 kg					
<b>Example 11</b>								
Type of main profile	WTC1500x350x30	207 kg/m		23479 t	0,27 h/t	39915 t	0,16 h/t	Welded out
Length of main profile	16 m	3316 kg						
Number of ADD parts	12	124 kg	3440 kg					